

CLAIMS

1. High-performance dispensing system of micro-droplets, comprising a substrate (2) covered by a membrane (3) and means (65, 70)

5 for deforming the membrane perpendicularly to each cavity (10) formed in the substrate (2), characterised in that the cavities, etched in a material composing the substrate, appear in the shape of wells crossing the substrate with a continuous lateral wall (11) of axial symmetry, and in that
10 as respectively a feeding opening (12) and a duct (14) opened as an ejection nozzle (13), the feeding opening presenting an opening higher than the nozzle (13) of the duct, and the duct presenting a shape ratio between 1 to 20.

2. Dispensing system of micro-droplets according to claim 1, wherein the well density reaches $10\,000/\text{cm}^2$, with a flow of at least one million
15 droplets per second.

3. Dispensing system of micro-droplets according to claim 1, wherein the wells are configured in matrix form, circular concentric form, in spiral, or according to a combination of these configurations.

4. Dispensing system of micro-droplets according to any one
20 of the previous claims, wherein the membrane or the substrate has a multi-layered structure that integrates the micro-ducts tri-dimensionally in different layers, the micro-ducts then being coupled to the wells by connections perpendicular to the upper openings of the wells.

5. Dispensing system of micro-droplets according to any one
25 of the previous claims, wherein the whole of the means for deforming is managed by a control unit programmable through a multiplexing network to trigger simultaneously or successively the suction or the ejection of identical or different reagents through the wells, by blocks of pre-selected wells or by certain pre-selected wells.

6. Dispensing system of micro-droplets according to any one
30 of the previous claims, wherein the material of the substrate or of the membrane is chosen among semiconducting materials, polysilicon, glass, silicon nitrides, ceramics, thermoplastic materials, elastomers, thick photosensitive resins, and electro-formed or electro-eroded metals.

7. Dispensing system of micro-droplets according to claim 5 or
35 6, wherein the etching of the substrate or of the membrane is chosen among

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chemical etching, RIE, D-RIE, photolithography, etching by electroerosion or electroforming(6), moulding and polymerisation, laser cutting, ultrasounds, or the projection of abrasives.

8. Dispensing system of micro-droplets according to claim 7,
5 wherein the membrane is etched to create a network of micro-ducts to feed the wells, said micro-ducts being coupled at the tip to at least one reagent feeding reservoir.

9. Dispensing system of micro-droplets according to claim 1,
10 wherein the means for locally deforming (65, 70) the membrane (3) are composed of electromagnetic, piezoelectric, magnetostrictive, electrostatic actuators or by electro-evaporation.

10. Dispensing system of micro-droplets according to claim 1,
wherein the deformation forces on the membrane are generated by starting a resonance of the membrane (3) or by vibration of the tip of the ducts (14).

11. Dispensing system of micro-droplets according to claim 1,
15 wherein the wells in each line of a matrix configuration are fed by the same reservoir (4) through a micro-duct (20) formed in the membrane parallel to the line of wells (10) and coupled laterally to the line or orthogonally to the plane of the substrate (2), the reservoirs being etched in the membrane or positioned at
20 a distance and linked to the micro-ducts by flexible connections.

12. Dispensing system of micro-droplets according to claim 1,
wherein the dispensing head (1) has a number of lines equal to a multiple of four, in order to proceed to the synthesis of probes of DNA from the four mononucleotides (A, C, T, G) for the preparation of bio-chips, and wherein the
25 wells in each line are fed by the same reservoir through a micro-duct (32) formed in the membrane (3) parallel to the lines, the reservoirs being etched in the membrane or positioned at a distance and linked to the micro-ducts by flexible connections (7).

13. Dispensing cartridge comprising at least a dispensing
30 system according to any one of the previous claims, pre-filled with reactants (51), and with titration plates (81) that can show micro-bowls (80) formed by micro-electronic type etching, by manufacturing, by moulding, and by thermoforming.

14. Dispensing kit comprising at least a dispensing system
35 according to any one of claims 1 to 12, equipped with at least one aspiration

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15. Cartridge according to claim 13 or kit according to claim 14, wherein the titration plate shows micro-bowls equipped with polarised electrodes, the cell reactivity test being optical or electrical.

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